1.

A-118X

1 —	Yottacontrol
2 —	
	8
3 —	
4—	A-11890 OK
5 —	6

Ite	Description		
m			
1	Inputs		
2	Memory Card Slot		
3	Indicator, Red: initial mode, Green: normal (run) mode, Spark: no program in controller		
4	Inputs		
5	Communication Port		
6	Incoming Power		
7	Buttons		
8	LCD display		
9	Outputs		

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Hardware Vision			
naruware vision	Ite	Decomintion	
	Ite	Description	

2. Overview and Facility		
Overview	Facili	ty
Function Block Diagram + Ladder Diagram system	Function Blocks	1024
Redundant function	Digital Inputs	256
Support Start-up Screen (108*64)	Digital Outputs	128
Multiple communication port	Flag	512
Password protection, copy protection	Analog Inputs	64
36 integrated functions, pre-tested functions	Text Box	16
Linking of 1024 function block is possible	Analog outputs	32
Display of message texts	Block names	256
Integrated data latch	Analog flags	512
Flexibly expandable up to 10000 points	Shift register	1
Support full Modbus protocol	Shift register bits	16
Free PC software"Yotta Edit"+"Yotta Utility"	Open connectors	128
Available adjust program parameter on the controller without a PC.	Timer/Counter	1024 / 1024

3. Accessories			<u>\</u>	χ.
ATP	DSCAB	AMB64	Remote	Modules



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4. Technical Specific	cations						
Туре	A-1188S	A-1188	A-1188D	A-1189S	A-1189	A-1189D	
туре	A-1188S-T	A-1188-T	A-1188D-T	A-1189S-T	A-1189-T	A-1189D-T	
Digital Inputs	8				8		
Analog Inputs					4		
				(able to u	se in digital spo	ecification)	
Digital Outputs		4			4		
Input	Digi	ital ON: 4~30	VDC		ital ON: 4~30		
voltage range		FF:2VDC(m			OFF:2VDC(max)		
					nalog: 0~10V	DC	
Continuous Current	.		for resistive lo			a	
		Transistor: N	PN open collec		mA at 30 VD	<u> </u>	
Incoming Power			10~30	VDC			
Integrated time			N 7	3			
switches/reserve			Yes / >	2 years			
power							
Operation	-20°C to +75 °C						
temperature			25 °C 4	0 +80 °C			
Storage temperature Linking of functions				<u>0 +80 °C</u> (Max)			
Real time clock				· /			
Protocols	Yes Modbus PTU/Modbus ASCH						
Incorporate operator	Modbus RTU/Modbus ASCII						
interface	Yes- with Modbus interface						
Expansion maximum			More th	on 10000			
<u>I/O</u>	More than 10000						
Input Operating	15000HZ(DI0~DI3)						
frequency							
Message text/ display	4 lines of 12 characters						
Communication Port	RS232*1	RS485*2	RS485*2	RS232*1	RS485*2	RS485*2	
	+RS232*1 +RS232*1 +RS232*1 +RS232*1						
	A-118XS: Without LED indicator and LCD monitor, Relay output						
	A-118XS-T: Without LED indicator and LCD monitor, Transistor output						
Type Instruction	A-118X: LED indicator, Relay output A-118X-T : LED indicator, Transistor output						
				-			
	A-118XD : LCD monitor, Relay output A-118XD-T : LCD monitor, Transistor output						
	A-110AD-1		01, 11 alisist01	σαιμαι			





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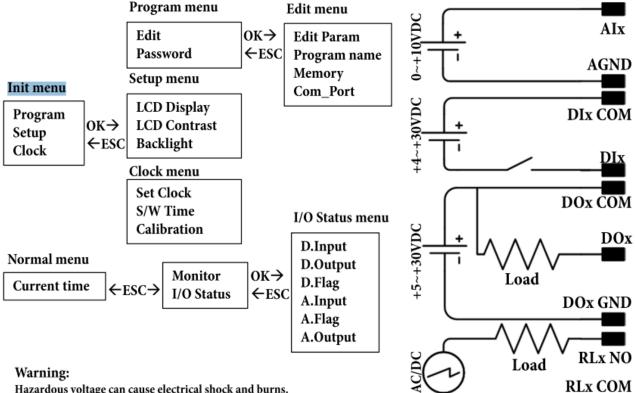
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5. Communicate with PC via Yottacontrol Converter or DSCAB

Step7. Searching is finished	Step8. Click YottaEditor to confirm controller's com port
••••••••••••••••••••••••••••••••••••	YotaEditor Ele View Tools Ontions Help COM Configuration Set Frame Window BOColor AND AND AND AND AND COM COM COM COM COM COM COM COM COM COM COM COM COM COM COM COM COM COM COM COM COM COM COM COM COM COM COM COM COM COM COM COM COM COM COM COM COM COM COM COM COM COM COM COM COM COM COM COM COM COM COM COM COM COM COM COM COM COM
Step9. Now you can compile program via YottaEditor	

6. Display menu structure and application wiring



Hazardous voltage can cause electrical shock and burns.

Disconnect power before proceeding with any work on this equipment.

Limitations:

When this product is used for the equipment with special safety requirements or on the important occasions, please pay attention especially to the safety of whole system and devices. If it is necessary, please install the safety device to do extra check and timing test and other safety precautions.





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7. YottaEditor

Item	Description	Main screen
1	Menu bar	Vortabilitor [inderlock door.ip]] Vortabilitor [inderlock door.ip]]
2	Standard toolbar	
3	Programming interface	
4	Information window	
5	Status bar	-4
6	Constants and connectors Basic functions Special functions	e BLXX Zoon776 JTX

In this tab, you can enter detailed information of a circuit program.

Jeneral Comm	nent Parameter Protect COM0 COM1 COM2 StartUp Bmp Hardware
Creator:	
Project Nam	ue:
Installation I	Name:
Customer:	
Diagram no	# [
Checked:	
Version:	
	Show at new file





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7. YottaEditor

All parameters are transferred between PC and controller, and then saved there after the circuit program is downloaded.
Properties-Parameter
C Properties
General Comment Parameter Protect COM0 COM1 COM2 StartUp Bmp Hardware This data is transferred with the user program to the device.
Program Name :
Program Password : Current password:
New Password:
Repeat New Password:
Redundancy
None/Master/Slave None 💌
Synchronizing time 5000 ms
OK Cancel Help

Program Name

A program name with up to 16 characters can be entered for the circuit program.

Program Password

A program password with up to 8 alphabetical characters can be assigned to protect the circuit program on controller. Enter 2 identical passwords in New Password and Repeat New Password text boxes separately to assign a new password for your circuit program. You can delete the assigned password by leaving New Password and Repeat New Password text boxes empty.

You can open or edit the circuit program from YottaEditor at any time no matter if the program is password-protected or not. For password-protected circuit programs, you have to enter the password to view or modify the program on controller, or to load the circuit program from controller to YottaEditor.

Redundancy

Controller provides redundancy to help you build a robust system. In case the server is going down there is a backup server that can take over the job.

There are 3 types for you to choose.

None: Redundancy is not available for this type.

Master: Connected controller is the main controller of the whole system. It communicates with Slave continuously. **Slave**: Connected controller becomes Master automatically, if it doesn't receive signals from the Master after a period of time which is defined in the Synchronizing time text box in millisecond. For further information, please visit : www.yottacontrol.com

P6



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7. YottaEditor

Copy Protect

When select this function, can protect program illegal download without the correct password. Temperature Protect point

Set the temperature range. If work temperature surpasses the range, memory will record.

Properties-Protect

Properties				
Feneral Comment 1	eremeter Protect COM	0 COM1 COM	2 StartUp Emp	Handware
Copy Prote	3			
Temperature Pro	tect point			
High 90	°C			
Low 20	°C			
L				
		OK	Cencel	Help





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7. YottaEditor

You can set the following parameters. Model: Master, Slave, ATP (A series text panel) Device address: From 1 to 255 (for slave only) Protocol: Modbus-RTU, Modbus-ASCII Baud rate: 1200, 2400, 4800, 9600, 14.4K, 19.2K, 28.8K, 38.4K, 57.6K, 115.2K, 230.4K (bps) Parity/Data bit/ Stop bit: None, 8, 1/None, 8, 2/Odd, 8, 1/Odd, 8, 2/Even, 8, 1/Even , 8, 2 Timeout: In millisecond Delay between polls: In millisecond

Data register index: High Low, Low High

Properties-COM

meral Comment P	arameter Protect	COM0 COM1	COM2 StartUp Boxp Hardwa
Model	Master ·	Device Address	1 (for slave func 1~255)
Paotocol	ATP RTU -	Bandrate	9600 💌 bps
Parity/DatabitStophi	None _s 8,1 ·	Timeout	200 86
Delay Between Polls	0 ms	Data Register Index	High Low 💌
		OK	Cancel Help





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7. YottaEditor

You can place any image into the controller in *.bmp format (108*64)
Properties-Startup Bmp
🖙 Properties 🛛 🔀
General Comment Parameter Protect COM0 COM1 COM2 StartUp Bmp Hardware
Company logo: C:\Program Files\Yottacontrol\Y: Dper
Show at A/B Series Inversely
Preview
OK Cancel Help

The device selection dialog shows you which blocks and memory resources are available to you. If you have already created a circuit program or are using some blocks, the hardware selection dialog offers you only the A/B-Series devices you can operate with the currently used blocks.

Properties		
Feneral Comment Paramete	r Protect COM0 COM1 Co	OM2 StartUp Bmp Hardwar
Select Hardware:	Resources	
► € A/B Series	Known Blocks: Constants/Connectors: Basic Functions: Special Functions: Maximum Resources: Function Blocks REM Digital Inputs Digital Outputs	Input,Shif AND,ANI On-Delay, 1024 Unlimited 256 128
	Flag Analog Inputs Text Box Analog outputs Program memory Block names Analog flags Shift register Shift register bits Open connectors	512 64 16 32 24576 256 512 1 16 128





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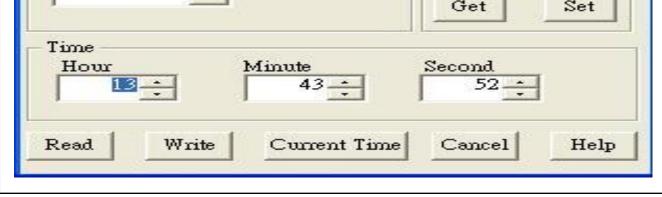
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7. YottaEditor

Choose a COM port from the list, if you know exactly which one connects to the controller. If you are not sure which COM port connects to the controller, you can let YottaEditor automatically detect the COM port.

Options-Communication Configuration

Select Commu	nication Port		
C COM1	C COM2	С СОМЗ	C COM4
С СОМ5	G COM6 ■	c Com7	C COM8
	Automati	c Detection	
Connect to A/E	3 Series	Cancel	Help
		Cancel	
ommand can be use		te and time of connected	
ommand can be use at Time button to ap	ed to read and set the dat	te and time of connected	
ommand can be use t Time button to ap • Transfer-Clock S	ed to read and set the dat oply the system time of I etting/Calibration	te and time of connected	controller. Click on







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7. YottaEditor	
This menu command lets you set an automa the controller's clock.	atic conversion of the summer and winter time for
Tools-Transfer-SummerTime/WinterTime	
© SummerTime/Wint	erTime 🛛 🔀
☐ Active summertime, EU	wintertime conversion Daylight Saving Time
Start	End
	Month.Day 1 ≟ : 2 ≟
Time difference	
ок с	Cancel Help

When you enable summer/winter time conversion, you can specify a country-specific time conversion:

*EU: European Union

*UK: United Kingdom of Great Britain and Northern Ireland

*US: United States of America

*Australia

*Tasmania

*New Zealand

*Freely adjustable: customized switchover dates and times

For the "Freely adjustable" selection, you specify the month and day of the switchover. The start time of summer time is 02:00 + the entered time difference; the end time is 03:00 - the entered time difference.

Note: The United States of America redefined the daylight saving time (summer time) / standard time (winter time) switchover dates in 2007. Controller, however, uses the switchover dates as they were prior to 2007. To use the new U.S. switchover times, you must configure a "Freely adjustable" setting that corresponds to the new rule where Daylight Saving Time is in effect from 2:00 a.m. on the second Sunday in March until 2:00 a.m. on the first Sunday in November according to the local time zone.





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7. YottaEditor

Simulation

Click on the Tools -> Simulation menu command or the simulation icon in the standard toolbar to start simulation.

Simulation Toolbar

The simulation toolbar, which is shown as follows, is active when the program is in simulation mode. Use this tool to perform the simulation 🔋 🛺 🕨 🔳 🔢 🗭 💷 🕞 Vycle 🔽 1:16:42 PM 🕠

Simulation Cont	rol Icons
. \.	Simulate a power failure.
•	Start simulation.
	Stop simulation
н	Suspend simulation. The Circuit program switches into suspend mode. Resume simulation

Time Control

For a time-sensitive circuit program, you can use the time control to observe the processes of the circuit program. This is a simple but effective way to predict the result of the program operation.

<u>_</u>	Start/stop the simulation in stepping mode. It's available in suspend
01:00	mode.
	Set a specific period of time or set a specific number of cycles. Depends on the below control.
s	Choose one of the four modes: cycle, second, minute and hour.
()	Display the current time in YottaEditor.
	Modify the current time in YottaEditor.

Status Display

The value of signal and corresponding connecting line is as follows:

The value of signal	The color of corresponding connecting line	
1	Red	
0	Blue	I L







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7. YottaEditor

Connect ATP to Controller and select the COM model to ATP.	
Yottacontrol A Series Text Panel (ATP)	
E Properties	\mathbf{X}
General Comment Parameter Protect COM0 COM1 COM2 StartUp Busp Hardwar	-1
Model Master Device Address 1 (for slave func 1-255)	
Protocol RTU - Bandrate 9600 - bps	
Parity/Databit/Stophit None,8,1 - Timeout 200 mc	
Delay Between Polls 0 ms Data Register Index High Low -	
OK Cancel Help	
Now available adjust program parameter in the ATP without a PC.	
And controller will show 'ATP Connect'.	
<complex-block></complex-block>	





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8. YottaUtility

Main screen	
1	Fotta Utility
Menu Bar \rightarrow	<u>File I</u> ools <u>H</u> elp
Tool Bar \rightarrow	🔚 🚧 🙇 🧇 🖨
Main Working Area →	COM1 Yotta Utility (Ver 5.0.0) July 2011 COM2 For Windows XP, 2000, 2003, Vista, 7 COM3 Support the following A-series and TS-series modules : COM7 Controllers COM8 A-1188 A-1000 Series A-1060 A-1060 A-1060 A-3000 Series A-3016
Chattan Data	
Status Bar →	
XX71 .1 .	
when the cont	roller is in initial mode, you can see the following figure.
Initial mode	
😑 📳 PC	A-1189 Modbus Controller Settings
COM1	Station : Hex *00 Dec 0 Real Time Clock
	Port Model Protocol ID Baud Rate Parity Data Bit Stop Bit Timeout(ms) Delay(ms) Register Index Status COM0 Slave RTU 0 1200 None 7 1 0 0 High Low 0 COM1 Slave RTU 0 1200 None 7 1 0 0 High Low 0 COM1 Slave RTU 0 1200 None 7 1 0 0 High Low 0 COM2 Slave RTU 0 1200 None 7 1 0 0 High Low 0
RTU Station No	: 0 Settings : 115200,n,8,1 OPolling module





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8. YottaUtility

The general settings are read only.	The function of each button is as follows
General setting	
A-1189 Modbus Station : Hex *00 Dec 0 Baud Rate : 115200 Parity : None Data Bit : 8 Stop Bit : 1 Protocol : Modbus-RTU Firmware : B1.00	You can find more information about the controller.The database window shows up.
Calibration and Weekday are read only.	
You can set Year, Month, Day and Time. Press the Update button to store the changed values. Press the Restore button to restore the RTC value from the controller's memory. The Update and Restore buttons are available when the Weekday or Time values are changed. Press the Sync button to synchronize the RTC time with PC.	Real Time Clock Calibration : +0 sec/week Weekday : Friday Year : 2012 ✓ Month : 7 ✓ Day : 13 ✓ Time : 16 : 11 : 19 Restore Update Sync





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8. YottaUtility

- When the button
- is pressed, you can see the following figure

This page lets you get a deep view of the information and status of the controller. The data read from the controller provide the information and status. The label on the left side of each data indicates the meaning of each data.

Controller Information-System Info

Basic Information		Redundancy	Communi	cation Ratio (1/n	nin)
Firmware	B1.00	Condition 0	Port	Successful	Failed
Serial Number	FF37-05DB-5931-3334-5133-0532	Operating Time (ms) -1	COMO	0	0
Tempature	33 °C	Status 0	COM1	0	0
Cont Scar Po	I Control Register 0 roller Fault Status 0 Scan Time Flag 0 n Cycle Time (ms) 10 wer On Hours (hr) 2 Power On Count 11 Number of Times 2	System Status 1 0 2 0 History Temperture Min 15 °C Max 33 °C Temperture Protection Point High -1 °C Low -1 °C			
		Last Shutdown Date 2012/7/6 Fri Time 14:20:45			

This page provides the detailed information of digital signals, such as inputs, outputs, flags and shift registers

Controller Information-Digital

stem info	Digital	Analog F	unction Blo	ck												
0 F	log Mis	0														
	-															
 Input 	00	output														
Tag	Value	Tag	Value	Tag	Value	Tag	Value	Tag	Value	Tag	Value	Tag	Value	Tag	Value	
10	•	11	0	12	0	13	0	14	0	15	0	16	0	17	0	
18	•	19	0	110	0	T11	0	I12	0	I13	0	114	0	I15	0	
116	0	117	0	118	0	I19	0	120	0	121	0	122	0	123	0	
124	0	125	0	126	0	127	0	I28	0	129	0	130	0	131	0	
132	0	I33	0	134	0	135	0	136	0	137	0	I38	0	139	0	
I-40	•	141	0	142	0	I43	0	144	0	145	0	146	0	147	0	
I-40	•	149	0	150	0	151	0	I52	0	153	0	154	0	155	0	
156	•	157	0	158	0	159	0	160	0	161	0	162	0	163	0	
164	0	165	0	166	0	167	0	168	0	169	0	170	0	171	0	
172	0	173	0	174	0	175	0	176	0	177	0	178	0	179	0	
180	0	181	0	182	0	183	0	184	0	185	0	186	0	187	0	
100	•	109	0	190	0	191	0	192	0	193	0	194	0	195	0	
196	•	197	0	198	0	199	0	I100	0	1101	0	I102	0	I103	0	
1104	0	1105	0	1106	0	I107	0	I108	0	1109	0	T110	0	1111	0	
I112	0	I113	0	1114	0	I115	0	I116	0	1117	0	I118	0	I119	0	
I120	0	I121	0	1122	0	I123	0	I124	0	I125	0	I126	0	I127	0	
I128	•	1129	0	1130	0	1131	0	I132	0	1133	0	1134	0	1135	0	
1136	•	1137	0	1138	0	I139	0	I1-40	0	1141	0	I142	0	I143	0	
I144	•	1145	0	I146	0	I147	0	I148	0	I149	0	I150	0	1151	0	
7152		T153	0	7154	0	T155		T 3 5/6		T157	0	T158	0	7159	0	





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8. YottaUtility

is pa	ge pro	ovides	s the d	letaile	ed info	ormat	tion of	anal	og sig	nals,	such a	s inp	uts, ot	Itput	s and flag
ontrol	ler Inf	orma	tion-A	naloo	r										
/introli		oma		inui0 _E	,										
ntrolle	er Info	rmatio	on												
1		• Hex	O Dec												
stem info	Digital 7	Analog F	function Bloc	ck											
0 14															
Input	00	utput													
Tag	Value	Tag	Value	Tag	Value	Tag	Value	Tag	Value	Tag	Value	Tag	Value	Tag	Value
AIO	0x0000	AI1	0x0000	AI2	0x0000	AI3	0x0000	AI4	0x0000	AI5	0x0000	AI6	0x0000	AI7	0x0000
AIS	0x0000	AI9	0x0000	AI10	0x0000	AT11	0x0000	AI12	0x0000	AI13	0x0000	AT14	0x0000	AI15	0x0000
AT16	0x0000	AI17	0x0000	AT18	0x0000	AI19	0x0000	AI20	0x0000	AI21	0x0000	AI22	0x0000	AI23	0x0000
AI24	0x0000	AI25	0x0000	AI26	0x0000	AI27	0x0000	AI28	0x0000	AI29	0x0000	AI30	0x0000	AI31	0x0000
AI32	0x0000	AI33	0x0000	AI34	0x0000	AI35	0x0000	AI36	0x0000	AI37	0x0000	AI38	0x0000	AI39	0x0000
AI-40	0x0000	AI41	0x0000	AI42	0x0000	AI43	0x0000	AI-6-6	0x0000	AI45	0x0000	AI-46	0x0000	AI47	0x0000
AI48	0x0000	AI49	0x0000	AI50	0x0000	AI51	0x0000	AI52	0x0000	AI53	0x0000	AI54	0x0000	AI55	0x0000
AI56	0x0000	AI57	0x0000	AI58	0x0000	AI59	0x0000	AI60	0x0000	AI61	0x0000	A162	0x0000	AI63	0x0000
L															
olling co	otroller														

This page provides the detailed information of function block. Please refer YottaUtility following table

ystem Info		Hex 🔿 Dec									
 B0 ~ B B512 ~ 	63 O B64	4~B127 🤇) B128 ~ B191) B640 ~ B703	○ B192 ~ E ○ B704 ~ E)256 ~ B319)768 ~ B831	 B320 ~ B3 B832 ~ B3 		84 ~ 8447 96 ~ 8959	B448 ~ B51 B960 ~ B10	
-	Analog		Analog	Values		Digital	Digital Values				
Tag	Address	Addr	Addr + 1	Addr + 2	Addr + 3	Address	Addr	Addr + 1	Addr + 2	Addr + 3	-
в0	42001	0x0000	0x0000	0x0000	0x0000	02001	0	0	0	0	1
B1	42005	0x0000	0x0000	0x0000	0x0000	02005	0	0	0	0	
B2	42009	0x0000	0x0000	0x0000	0x0000	02009	0	0	0	0	
вз	42013	0x0000	0x0000	0x0000	0x0000	02013	0	0	0	0	1
В4	42017	0x0000	0x0000	0x0000	0x0000	02017	0	0	0	0	1
в5	42021	0x0000	0x0000	0x0000	0x0000	02021	0	0	0	0	
B6	42025	0x0000	0x0000	0x0000	0x0000	02025	0	0	0	0	
в7	42029	0x0000	0x0000	0x0000	0x0000	02029	0	0	0	0	
B8	42033	0x0000	0x0000	0x0000	0x0000	02033	0	0	0	0	
В9	42037	0x0000	0x0000	0x0000	0x0000	02037	0	0	0	0	
B10	42041	0x0000	0x0000	0x0000	0x0000	02041	0	0	0	0	
B11	42045	0x0000	0x0000	0x0000	0x0000	02045	0	0	0	0	
B12	42049	0x0000	0x0000	0x0000	0x0000	02049	0	0	0	0	
B13	42053	0x0000	0x0000	0x0000	0x0000	02053	0	0	0	0	
B14	42057	0x0000	0x0000	0x0000	0x0000	02057	0	0	0	0	
B15	42061	0x0000	0x0000	0x0000	0x0000	02061	0	0	0	0	
B16	42065	0x0000	0x0000	0x0000	0x0000	02065	0	0	0	0	
B17	42069	0x0000	0x0000	0x0000	0x0000	02069	0	0	0	0	
B18	42073	0x0000	0x0000	0x0000	0x0000	02073	0	0	0	0	
B19	42077	0×0000	0×0000	0×0000	0×0000	02077	0	0	0	0	





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8. YottaUtility

When the button	is pressed, you can see the following figure
Database Contents	
Database Contents - C:\Progra	am Files\Yottacontrol\Yotta Utility - 5.0.0\ARController.mdb
Selection	
👮 👤 📑 💿 sec 🔿 min	From (yyyy-mm-dd) + (hh-mm) To (yyyy-mm-dd) + (hh-mm) COM 2012 07 13 ~ 23 59 6 ~
Selection : System Information	Serial Number , Firmware , ID , Status , Settings , Protocol ,
Records : 0 / 0	
Date Time COM Firmware	Serial Number ID Status Settings Protocol Temp (*C) Condition Operating Time (ms)
<	

We provide users with database functions. Users can store the values of selected modules into the database. These data can be retrieved from the database for further analysis in the future.

Note: The database is a Microsoft Access file. The file name is app_path\ARController.mdb. Note: The file backups automatically when its size exceeds 500 MB. The backup file name is ARControllerYYYYMMDD.mdb.

Note: The file app_path\ARControllerTemplate.mdb should not be modified and deleted.

The below instructions show you how to manipulate the database.

- Stop inserting data into the database.
- Inserting data into the database.

³ • sec • min Specify the time interval for inserting data into the database.

How to Use the Database

In the previous figure, users can retrieve and delete data from the database. The combination of all drop-down boxes is the criteria for retrieving and deleting data.

Note: The star sign (*) in drop-down boxes means all.

Note: If the number of retrieving data is more than 3000. You have to reset the selection criteria. The below instructions show you more information about data manipulation.

 \square Retrieve data from the database.

- Delete data from the database.
- Export data to Excel.
- Close the form.



